

FIRE RESISTANCE CLASSIFICATION REPORT No. 24268C

OWNER OF THE CLASSIFICATION REPORT

AGC GLASS EUROPE nv
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INTRODUCTION

This classification report defines the classification assigned to a non-loadbearing glazed wall – (type: Pyrobel 25 in a timber frame: finger jointed glued-laminated rubberwood Hevea) in accordance with the procedures given in EN 13501-2:2023: Fire classification of products and building elements – Part 2: Classification using data from fire resistance tests, excluding ventilation services.

This classification report consists of 14 pages and 2 annexes and may only be used or reproduced in its entirety.

1 Details of classified product

1.1 General

The element, type: Pyrobel 25 in a timber frame: finger jointed glued-laminated rubberwood Hevea, is defined as a non-loadbearing glazed wall with fire resistance characteristics.

1.2 Description

The element, Pyrobel 25 in a timber frame: finger jointed glued-laminated rubberwood Hevea, is fully described below, in support of this classification. The drawings of the test element as it was tested, are enclosed in the annexes 1 till 6 of this classification report.

1.2.1 Composition of the test specimen as tested

Outer dimensions of the test construction:

- height: 3000 mm;
- width: 3000 mm;
- thickness: 87 mm.

1.2.1.1 Glazing system

[1] Glass pane					
Manufacturer	AGC GLASS EUROPE nv				
Reference	Pyrobel 25				
Composition	3/3/8/3/3				
Orientation	symmetrical				
Thickness	(26.6 ± 1.5) mm (NV)				
Dimensions		Width (mm)	Height (mm)	Weight (kg)	Reference
	1a	1374	2894	238.62	0L003-58-721
	1b	500	2894	86.82	0L003-55-544
	1c	403	940	22.98	0L003-55-551
	1d	403	950	22.98	0L003-55-555
	1e	403	950	22.98	0L003-55-553
	1f	403	950	22.98	0L003-55-748
	1g	863	882	45.72	0L003-55-560
Fixing	clapsed between the glazing beads				

[2] Glazing setting block	
Material	hardwood
Thickness	5 mm
Dimensions	80 mm x 27 mm
Density	655 kg/m ³ (NV)
Quantity	2 underneath each glass pane
[3] Glazing strip	
Manufacturer	Odice
Reference	Superwool X607
Material	Ceramic paper
Section dimensions	15 mm x 5 mm
Density	210 kg/m ³ (NV)
Position	between the glass panes and the glazing beads
Fixing	self-adhesive
[4] Sealant	
Manufacturer	Dow Silicones
Reference	Firestop 700
Material	neutral silicone
Position	covering the glazing strips
[5] Timber glazing bead	
Material	finger jointed glued-laminated rubberwood Hevea
Section dimensions	20 mm x 25 mm
Density	654 kg/m ³
Fixing	with nails (reference: Kit Pro T38 type 16GA, material: steel, diameter: 1.5 mm, length: 38 mm), c/c distance: 200-250 mm
Position	exposed and unexposed side

1.2.1.2 Timber framing system

[6] Timber frame	
Material	Hevea, finger-jointed rubberwood (hardwood)
Section dimensions	33 mm/46 mm/66(2x33) mm x 87 mm
Density	654 kg/m ³
Composition	Edge framing member (section dimensions: 33 mm x 87 mm) Intermediary framing member (section dimensions: 46 mm x 87 mm)

Inter-fixing of the edge framing members	with: - open dowel joints: 2 dowels (length: 55 mm, diameter: 10 mm), c/c distance: 50 mm, glued; and - 1 screw (material: steel, diameter: 5.0 mm, length: 50 mm).
Inter-fixing of the framing modules	with: - screws (material: steel, diameter: 5 mm, length: 60 mm), c/c distance: 300 mm, from each module, staggered 150 mm; and - splined joint [8]
Fixing to the concrete furnace frame	with anchor bolts (reference: Hilti 100 HT, material: steel, diameter: 10 mm, length: 112 mm), c/c distance: 450-500 mm
[7] Frame setting block	
Material	calcium silicate
Thickness	15 mm
Dimensions	200 mm x 60 mm
Density	870 kg/m ³ (NV)
Quantity	6 positions evenly spread underneath the timber frame
[8] Spline lath	
Material	Hevea, finger-jointed rubberwood (hardwood)
Section dimensions	15 mm x 70 mm
Density	654 kg/m ³
Position	between the framing modules
Quantity	1
Fixing to the timber frame	with glue (reference: Bison Wood Max)

1.2.1.3 Insulation

[9] Insulation	
Manufacturer	Promat
Reference	Promaglaf HTK1100
Material	silicate fibres
Initial density	96 kg/m ³
Position	between the timber frame and the concrete furnace frame, at the fixed edges.

2 Test reports/EXAP reports and test results in support of the classification

2.1 Test reports/EXAP reports

Name of the laboratory	Report ref. no.	Name of the owner	Date of the test	Method
WFRGENT nv	24268A	AGC GLASS EUROPE nv	25/07/2025	EN 1364-1:2015
WFRGENT nv	24268B	AGC GLASS EUROPE nv	-	EN 15254-4:2018 :

Exposure conditions during the fire resistance test:

Temperature/time curve: standard as in EN 1363-1:2020.

Direction of exposure: The test specimen is a symmetrical construction.

No extra load supplementary to the own weight of the non-loadbearing was applied during the test.

One vertical edge is free, the other edges are fixed.

2.2 Test results

Parameters	Results
Thermal insulation – I	
$\Delta T_m = 140^\circ\text{C}$	62 minutes, no failure ⁽¹⁾
$\Delta T_M = 180^\circ\text{C}$	62 minutes, no failure ⁽¹⁾
Integrity – E	
Spontaneous and sustained flaming	62 minutes, no failure ⁽¹⁾
Failure with gap gauge $\varnothing$ 6 mm	62 minutes, no failure ⁽¹⁾
Failure with gap gauge $\varnothing$ 25 mm	62 minutes, no failure ⁽¹⁾
Ignition of cotton pad	62 minutes
Radiation – W	
Radiation intensity = 15 kW/m ²	62 minutes, no failure ⁽¹⁾

⁽¹⁾ The test was discontinued after 62 minutes at the request of the sponsor.

3 Classification and field of application

3.1 Reference of classification

This classification has been carried out in accordance with clause 7 of EN 13501-2:2023.

3.2 Classification

The element, glazed wall – type: Pyrobel 25 in a timber frame: finger jointed glued-laminated rubberwood Hevea, is classified according to the following combinations of performance parameters and classes as appropriate. No other classifications are permitted.

The classifications are valid for both sides of the non-loadbearing glazed wall.

EI 60, EI 45, EI 30, EI 20, EI 15

EW 60, EW 45, EW 30, EW 20, EW 15

E 60, E 45, E 30, E 20, E 15

3.3 Field of direct application

This classification is valid for the following end use applications according to EN 1364-1:2015.

The results of the fire test are directly applicable to similar constructions where one or more of the changes listed below are made and the construction continues to comply with the appropriate design code for its stiffness and stability:

3.3.1 Glazed element

3.3.1.4 Installation angle

A change in the angle of installation up to $\pm 10^\circ$ from the vertical plane is allowed, provided the height of the glazed element does not exceed 2970 mm.

3.3.1.5 Height of the glazed element without overrun

For the classification times:

- EI 60;
- EW 60;
- E 60;

An increase in height up to a maximum of 3267 mm is allowed, provided the allowances for thermal expansion of the construction are increased pro-rata.

3.3.1.6 Height of the glazed element with overrun

For the classification times:

- EI 45, EI 30, EI 20, EI 15;
- EW 45, EW 30, EW 20, EW 15;
- E 45, E 30, E 20, E 15;

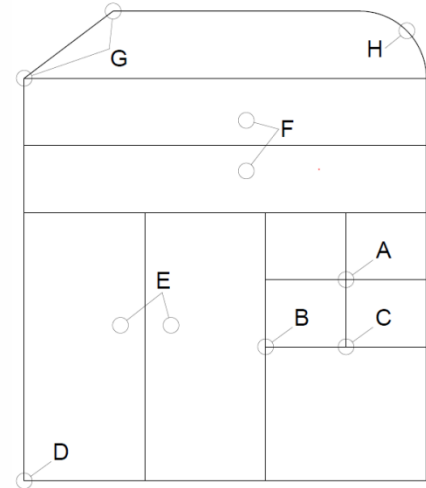
An increase in height up to a maximum of 3564 mm is allowed, provided the allowances for thermal expansion of the construction are increased pro-rata.

3.3.1.7 Width of the glazed element

A greater width is allowed by replicating the tested glazed elements or parts thereof, provided the framing system is identical to the one tested and the connection joints between the glazed elements have been tested.

Tested connection joints:

- Type A: four panes joining together;
- Type B: three panes joining together at one point including a full height vertical pane;
- Type C: three panes joining together at one point including a full width horizontal pane;
- Type D: corner junction.
- Type E: two full vertical panes side by side.



3.3.2 Glazing system

3.3.2.1 Linear dimensions

An unlimited decrease in height and/or width of the panes is allowed.

3.3.2.2 Dimensions and area of individual rectangular glass panes without overrun

When both portrait and landscape aspect ratio rectangular panes have been tested, then the height of the landscape pane may be increased and/or the width of the portrait pane may be increased using the following formula:

$$A \leq \frac{1}{2} * (A_{\text{portrait, max}} + A_{\text{landscape, max}})$$

With:

A	area of assessed glass pane
$A_{\text{portrait, max}}$	maximum area of tested glass pane oriented in “portrait” format
$A_{\text{landscape, max}}$	maximum area of tested glass pane oriented in “landscape” format

For the classification times:

- EI 60;
- EW 60;
- E 60;

The following table shows the allowed size/area:

Tested sizes/areas		
Width (mm)	Height (mm)	Area (m ²)
1400	2970	4.088

3.3.2.3 Dimensions and area of individual rectangular glass panes with overrun

For the classification times:

- EI 45, EI 30, EI 20, EI 15;
- EW 45, EW 30, EW 20, EW 15;
- E 45, E 30, E 20, E 15;

The following table shows the calculated extended size/area:

Tested sizes/areas			Extended sizes/areas		
Width (mm)	Height (mm)	Area (m ²)	Width (mm)	Height (mm)	Area (m ²)
1400	2970	4.088	1680	3504	4.946

The results are given in the following annex:

Annex 7: the maximum allowed dimensions of rectangular shaped glass panes are represented by the outer lines.

3.3.2.4 Glazing beads

Test results on timber beads fixed by nails/pins cover screw fixing of at least the same length, applied with the same or smaller centre to centre distance (≤ 250 mm).

Test results on sloped or chamfered bead profiles also cover a flat bead of the same height (20 mm).

The tested bead width may be increased (≥ 25 mm). The bead depth may not be changed. (according to EN 15254-4:2018, figure 5)

3.3.2.5 Framing system

The distance between mullions and/or transoms may be decreased from that tested.

The distance between fixing centres may be decreased from that tested (≤ 500 mm).

The cross-sectional dimensions of the frame profiles may be increased from the dimensions tested ($\geq (33 \text{ mm}/46 \text{ mm}/66(2 \times 33)) \text{ mm} \times \geq 87 \text{ mm}$).

3.3.2.6 Supporting constructions

The classification is valid for the following standard supporting constructions in accordance with EN 1363-1 with at least the same fire resistance and overall thickness as the test specimen:

- High density rigid standard supporting construction;

Only the supporting construction as described in the classification report may be used.

3.4 Field of extended application

3.4.1 Replacement of glass within the same glass product range

It is allowed to exchange the glass pane Pyrobel 25 with the glass pane Pyrobel 25 EG and Pyrobel 25 DGU variant from the same product range.

No Limitation: The Pyrobel 25 EG variant can be used in a direction indifferent to the fire. As long as the thickness of the added non-fire protection interlayer is smaller than 1 mm.

Limitation: The Pyrobel DGU variant can only be used with the fire side at the side of the fire-resistant segment.

3.4.2 Glass shapes

Circular, triangular or 4 sided non-rectangular shapes may be cut from within the extended rectangular pane size defined by the field of direct application.

All other non-rectangular shapes may only be cut from the tested rectangular pane size and shall not be extended further.

3.4.3 Timber beads: Exchange of timber species / bead fixing / bead shape and dimensions

Allowed changes:

- The tested glued laminated timber beads may be replaced by solid timber beads (identical design).
- The timber type can be exchanged with a timber type with a density $\geq 654 \text{ kg/m}^3$.
- The tested unprotected timber can be replaced by protected timber.

- The bead depth may be increased (≥ 20 mm) provided the mechanical edge cover remains within the limits determined by the reference test.
- The bead width (≥ 25 mm) may be increased without restriction.

Limitation:

- Hard wood with a density ≥ 450 kg/m³ shall not be exchanged with soft wood.

3.4.4 Exchange of gaskets / glazing strips / setting blocks

Exchange of a glazing material, e.g. gaskets, is only allowed if it is demonstrated in a reference test and/or pre-existing test data that the exchange does not have a detrimental effect on the fire performance within a comparable glazing system of the same glass product range.

3.4.5 Changing or adding surface coverings

Decorative surface coverings of the glazing beads may be added.

Limitation:

- It must be demonstrated that the covering material achieves at least Class A2 when tested according to EN 13501-1.
- Any coverings on glazed elements classified EI shall be secured using only fixing method(s) proven in the reference test and/or by pre-existing test data.

3.4.6 Timber frames: Thickness / profile / timber type (charring rate / density)

Allowed changes:

- The tested glued laminated timber frame may be replaced by a solid timber frame (identical design).
- The timber type can be exchanged with a timber type with a density ≥ 654 kg/m³.
- The tested unprotected timber can be replaced by protected timber.
- The frame depth (≥ 33 mm/46 mm/66(2x33) mm) may be increased without restriction.
- The frame width (≥ 87 mm) may be increased without restriction.

Limitation:

- Hard wood with a density ≥ 450 kg/m³ shall not be exchanged with soft wood.

3.4.7 Changes or adding frame surface coverings

Decorative surface coverings of the framing members may be added.

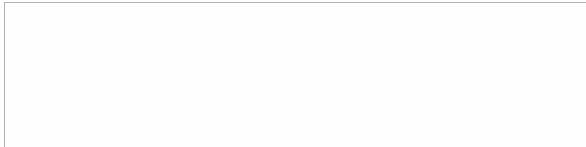
Limitation:

- Decorative surface coverings of the framing members may be added where one does not exist, provided it is demonstrated that the covering material achieves at least Class A2 when classified according to EN 13501-1.
- If the surface covering is not Class A2 then the rules laid down in the EN 15269-2, EN 15269-3 and EN 15269-5 apply.

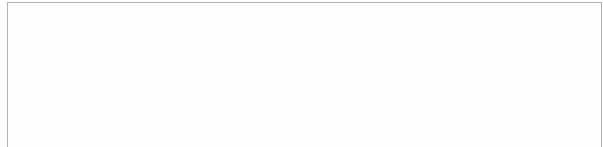
4 Limitations

This classification report does not represent type approval nor certification of the product.

SIGNED



APPROVED



Signed for and on behalf of Warringtonfire Gent

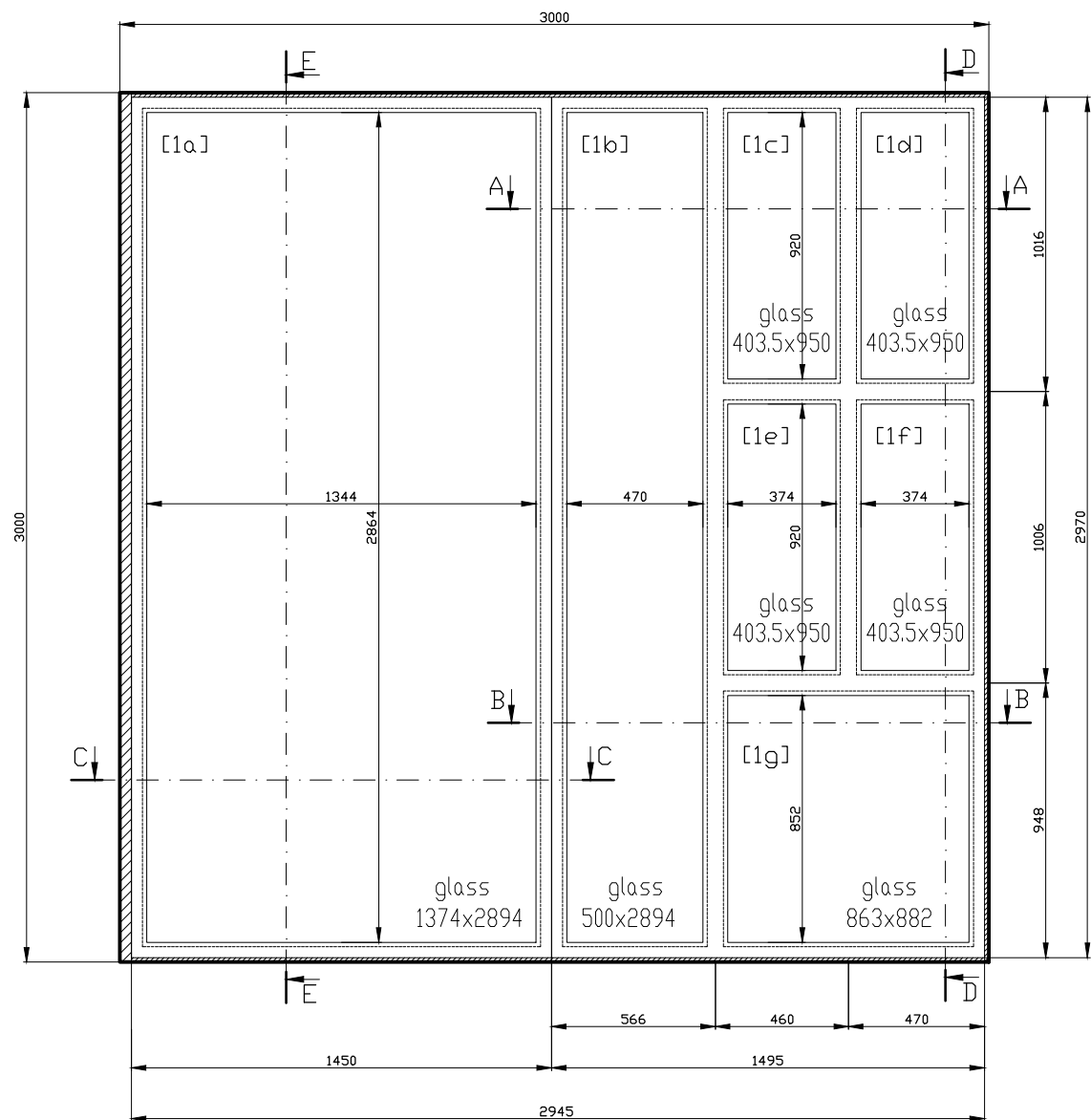
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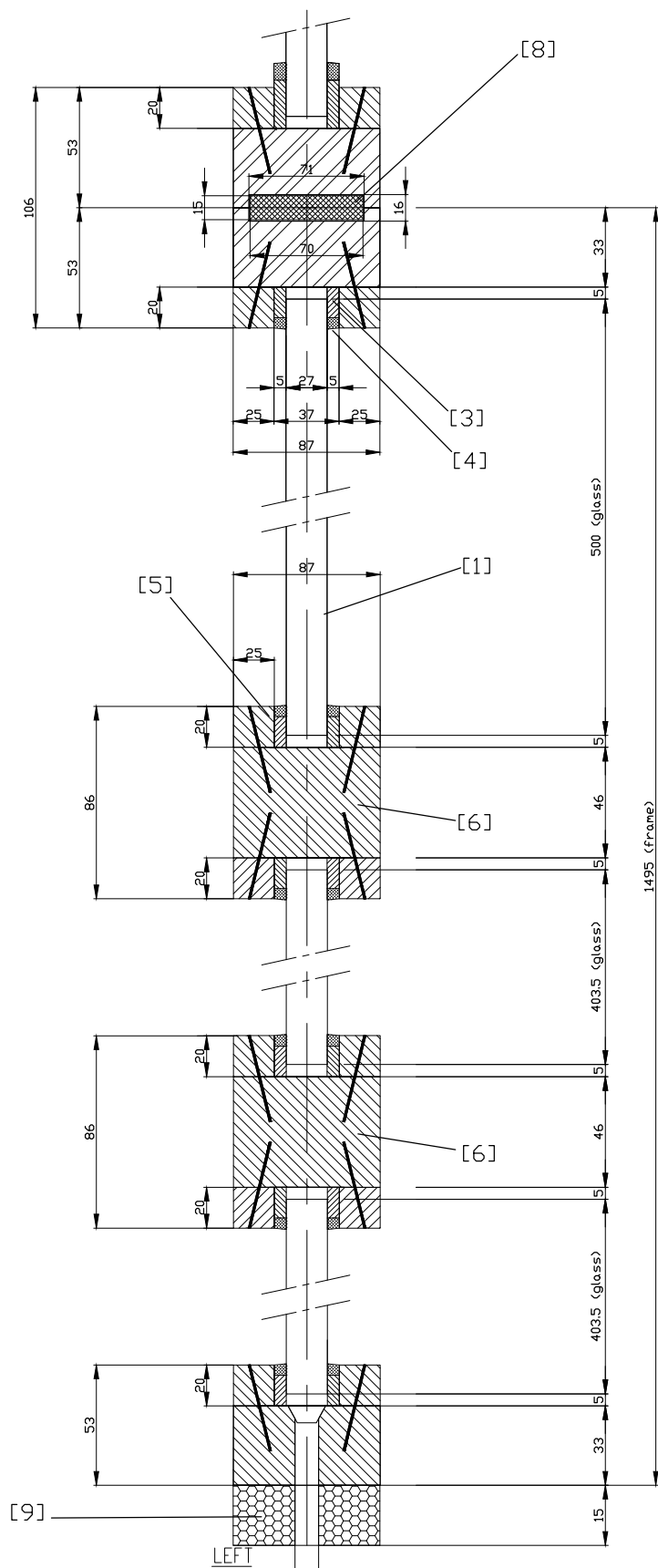
front view (unexposed side) - dimensions.



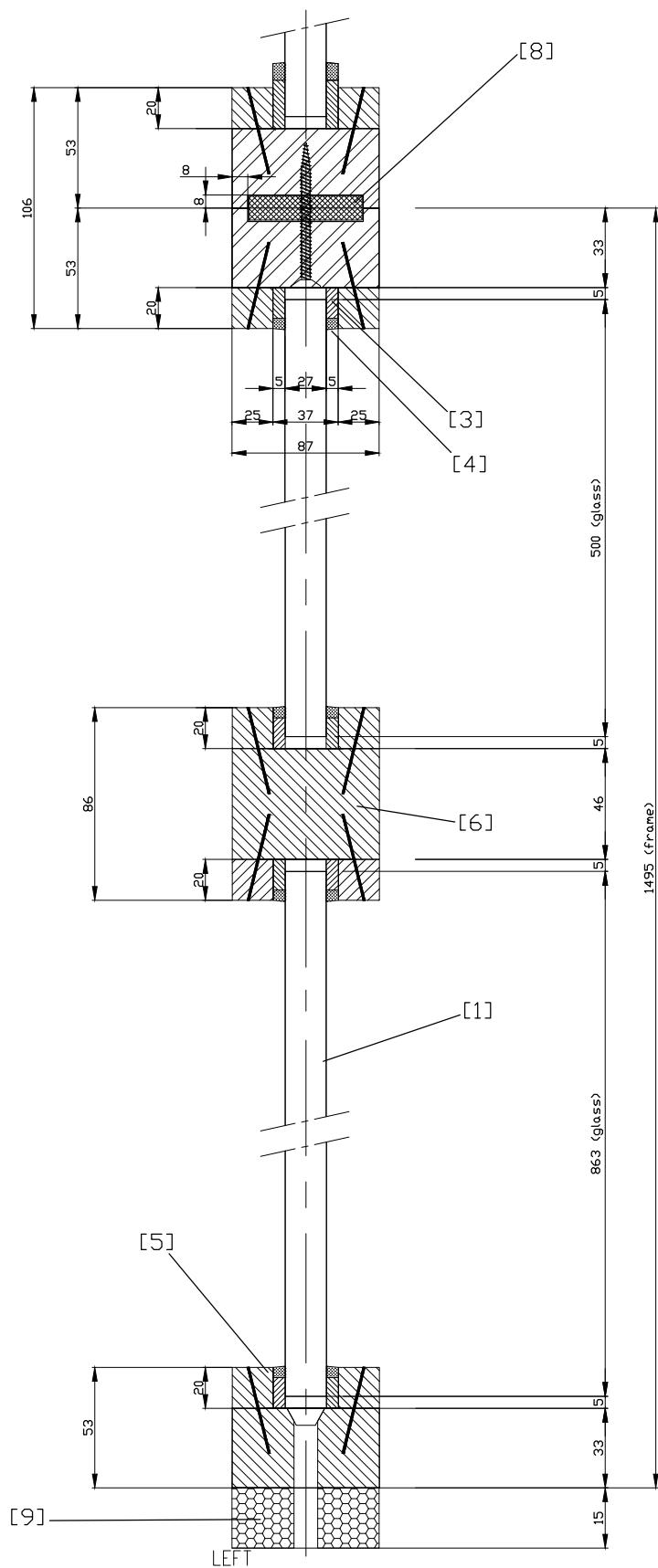
	G1-G2-G3-G4-G5-G6-G7
Product	Pyrobel 25
Structure	3/3/8/3/3
Nominal thickness	26.6 +/- 1.5
Fire side	symmetrical

where 3 = 3mm floated glass
 8 = 8mm floated glass
 / = 1.65mm intumescent layer

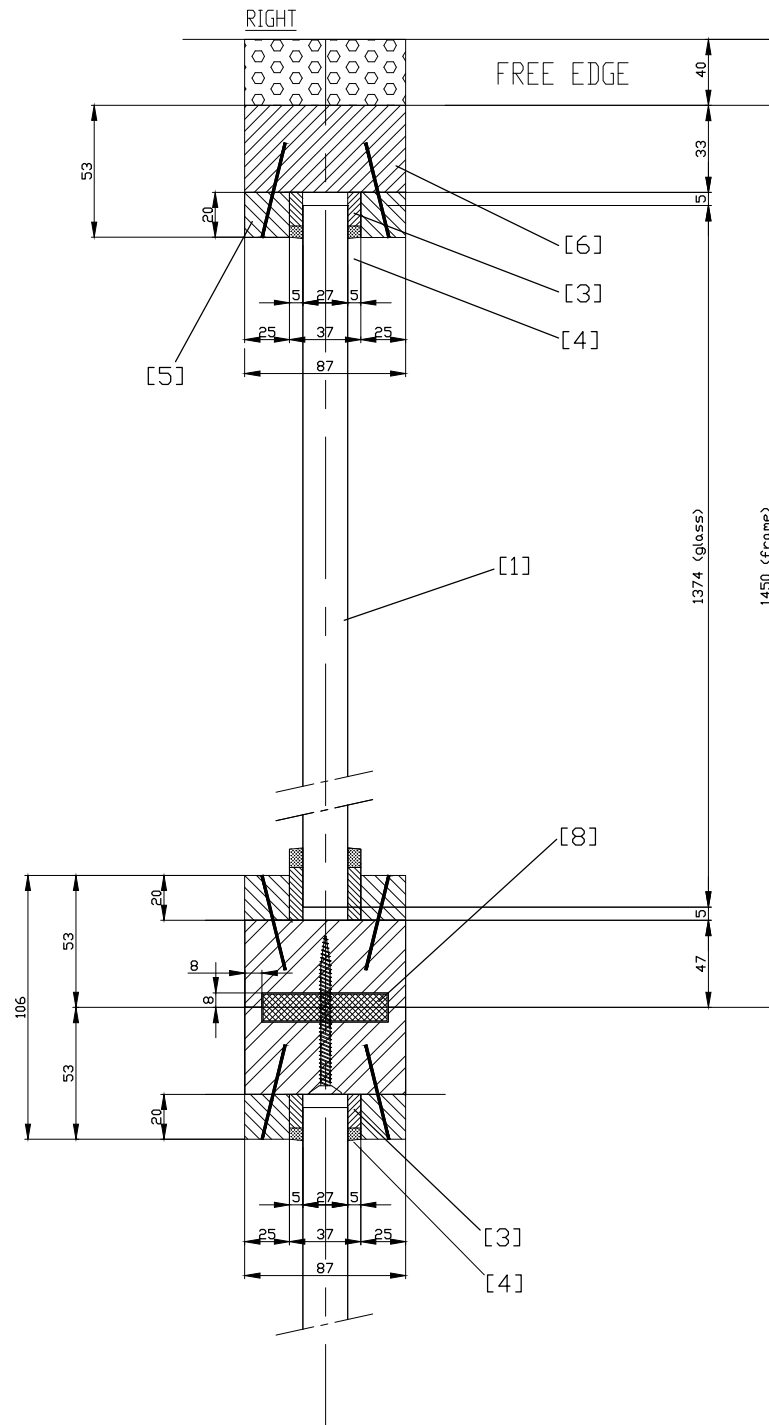
Section A-A - dimensions.



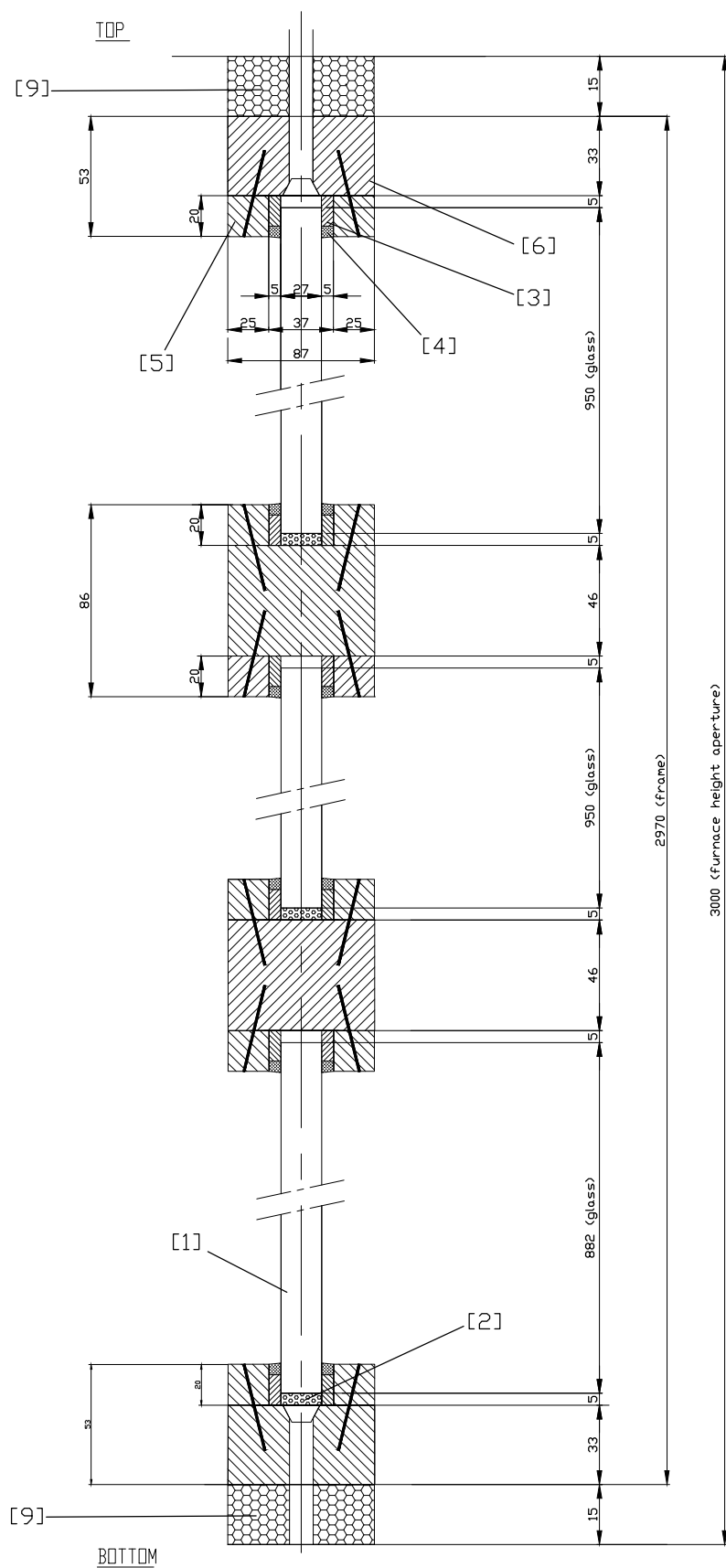
Section B-B - dimensions.



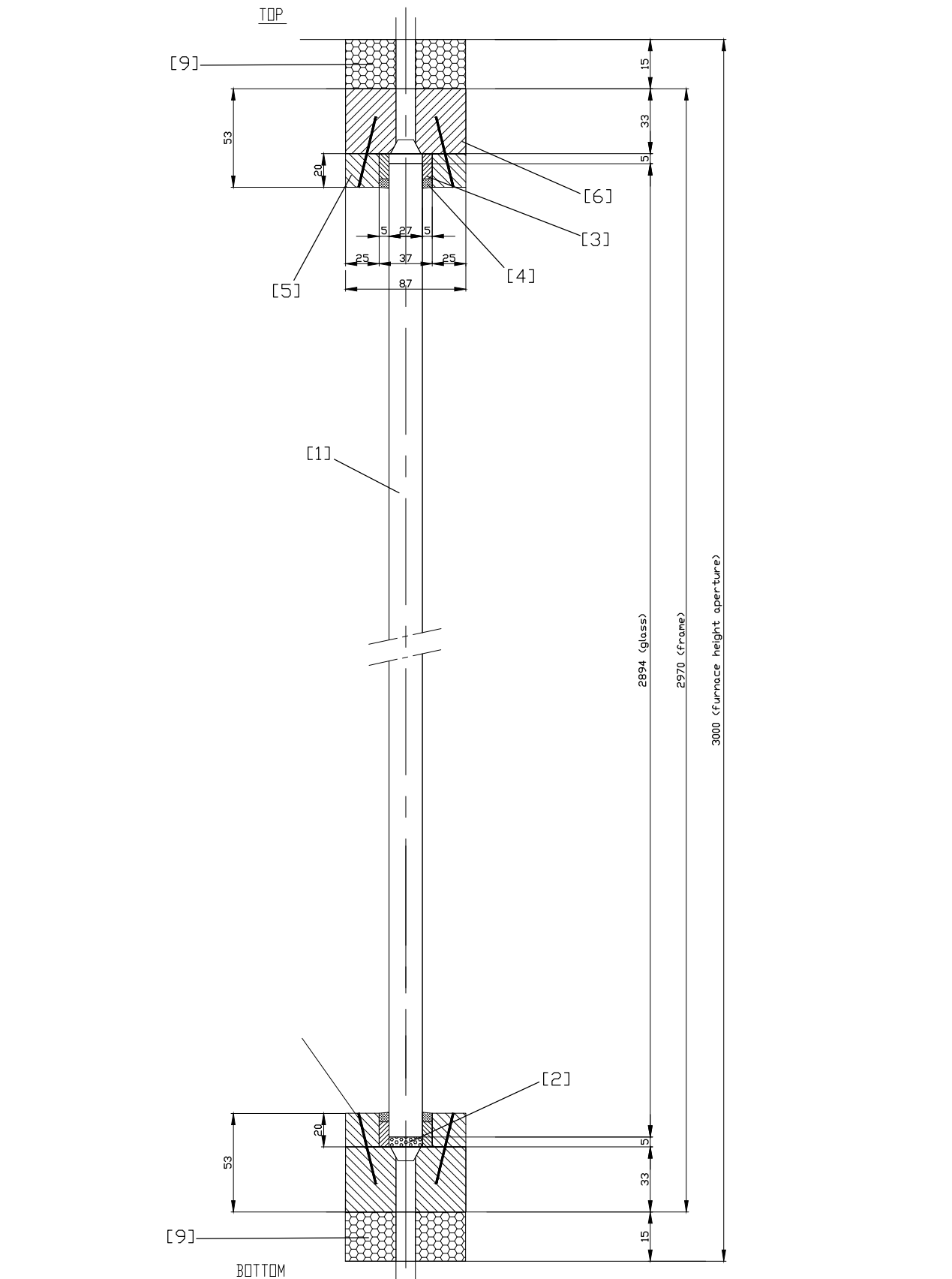
Section C-C - dimensions.



Section D-D - dimensions.



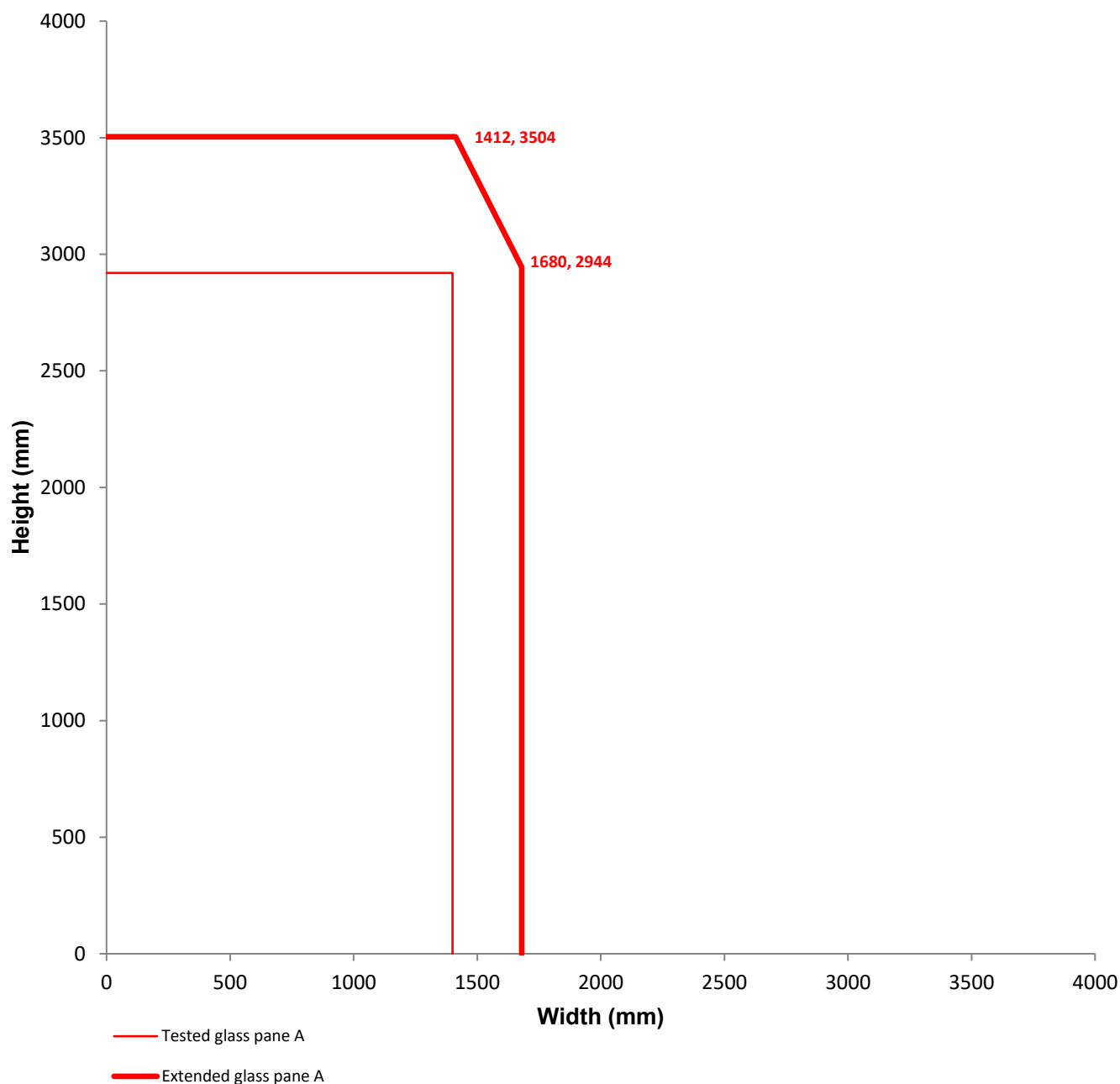
Section E-E - dimensions.



Individual rectangular glass panes: aspect ratio and increase in area

The extended dimensions are only valid for the following classification times:

- EI 45, EI 30, EI 20, EI 15;
- EW 45, EW 30, EW 20, EW 15;
- E 45, E 30, E 20, E 15.



Note:

The maximum dimensions of rectangular glass panes are represented by the outer lines.